

Garant
SOGX 070306, HB6530, Type: ST1400


Order data

Order number	234054 ST1400
GTIN	4045197697738
Item class	21E

Description

Suitable for :

GARANT Power Drill No. 234000 – 234015.

Recommendation:

When spot drilling with holder No. 234015, reduce the feed rate to 70%.

Note:

 Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).
 Feed f: 0.08 - 0.14 mm/rev.

Technical description

Type	ST1400
Number of changes/inserts	4
ISO code indexable insert	SOGX 070306
Grade	HB6530
Tool material	Carbide
Feed f	0.08 - 0.14 mm/rev.

Type of product

Indexable insert for drilling