

**Garant****SOGX 100408, HB6530, Type: ST1400**

## Order data

|              |               |
|--------------|---------------|
| Order number | 234074 ST1400 |
| GTIN         | 4045197697813 |
| Item class   | 21E           |

## Description

**Suitable for :**

GARANT Power Drill No. 234000 – 234015.

**Recommendation:**

When spot drilling with holder No. 234015, reduce the feed rate to 70%.

**Note:**Not for use as an internal cutter (it is essential that an internal cutter be of material grade HB630).  
Feed f: 0.08 - 0.16 mm/rev.

## Technical description

|                           |                     |
|---------------------------|---------------------|
| Type                      | ST1400              |
| Number of changes/inserts | 4                   |
| ISO code indexable insert | SOGX 100408         |
| Grade                     | HB6530              |
| Tool material             | Carbide             |
| Feed f                    | 0.08 - 0.16 mm/rev. |

Type of product

Indexable insert for drilling