


**KOMET KUB Quatron® indexable drill Combination shank, 3×D, Ø DC: 24 mm**

**Order data**

Order number	235502 24
GTIN	4047109024458
Item class	24P

**Description**
**Version:**
**With combination shank.**

- Optimised coolant channels for reliable chip evacuation.
- Point angle 174° for almost flat-bottomed holes.

**Application:**

- For stationary and rotating use.
- For difficult drilling conditions (rolling scale, sloping surfaces of castings, interrupted cutting).
- For bores with tolerance  $\pm 0.2$  mm.

With indexable inserts No. 236520 – 236576.

**Supplied with:**

Clamp screws (without indexable inserts).

**Note:**

Further sizes available on request.

Overhang  $L_A$ : 96 mm

Shank  $\varnothing D_s$ : 32 mm

Shank length  $L_s$ : 60 mm

ISO code indexable insert: SOEX 07T308 23-..

Pack of insert screws: 239652 8IP1 (1.3 Nm)

**Technical description**

Number of cutting edges Z	1
Pack of insert screws	239652 8IP1 (1.3 Nm)
Reach $L_1$	72 mm
ISO code indexable insert	SOEX 07T308 23-..

Shank $\varnothing D_s$	32 mm
Shank length $L_s$	60 mm
Series	KUB Quatron®
Nominal $\varnothing D$	24
Overhang $L_A$	96 mm
Drill depth for indexable insert drill up to	3xD
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	oblique spot drilling
Use for drilling	Cross-drilling
Use for drilling	Centre drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes

## Accessories

Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torx Plus® insert screw set 10 pieces Drive 8IP1	239652 8IP1