



## KOMET KUB Quatron® indexable drill Combination shank, 3×D, Ø DC: 26,5 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 235502 26,5   |
| GTIN         | 4047109026926 |
| Item class   | 24P           |

### Description

#### Version:

#### With combination shank.

- Optimised coolant channels for reliable chip evacuation.
- Point angle 174° for almost flat-bottomed holes.

#### Application:

- For stationary and rotating use.
- For difficult drilling conditions (rolling scale, sloping surfaces of castings, interrupted cutting).
- For bores with tolerance  $\pm 0.2$  mm.

With indexable inserts No. 236520 – 236576.

#### Supplied with:

Clamp screws (without indexable inserts).

#### Note:

Further sizes available on request.

Overhang  $L_A$ : 105 mm

Shank  $\varnothing D_s$ : 32 mm

Shank length  $L_s$ : 60 mm

ISO code indexable insert: SOEX 07T308 23-..

Pack of insert screws: 239652 8IP1 (1.3 Nm)

### Technical description

|                           |                   |
|---------------------------|-------------------|
| Reach $L_1$               | 81 mm             |
| Number of cutting edges Z | 1                 |
| ISO code indexable insert | SOEX 07T308 23-.. |

|  |                        |
|--|------------------------|
| Pack of insert screws                        | 239652 8IP1 (1.3 Nm)   |
| Shank $\varnothing D_s$                      | 32 mm                  |
| Shank length $L_s$                           | 60 mm                  |
| Series                                       | KUB Quatron®           |
| Nominal $\varnothing D$                      | 26.5                   |
| Overhang $L_A$                               | 105 mm                 |
| Drill depth for indexable insert drill up to | 3×D                    |
| Shank  | DIN 6535 HE, DIN 6595  |
| Use for drilling                             | Centre drilling        |
| Use for drilling                             | limited cross-drilling |
| Use for drilling                             | oblique spot drilling  |
| Use for drilling                             | Cross-drilling         |
| Use for drilling                             | Centre drilling        |
| Use for drilling                             | Aperture               |
| Use for drilling                             | oblique exit           |
| Use for drilling                             | convex                 |
| Through-coolant                              | yes                    |

## Accessories

|   |             |
|---|-------------|
| Torque screwdriver, fixed setting set torque 1,3 Nm             | 211750 1,3  |
| PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP | 674252 8IP  |
| Torx Plus® insert screw set 10 pieces Drive 8IP1                | 239652 8IP1 |