



## KOMET KUB Quatron® indexable drill ABS® shank, 3×D, Ø DC: 24 mm



### Order data

Order number	235505 24
GTIN	4047109026094
Item class	24P

### Description

#### Version:

With ABS® shank.

#### Application:

With indexable inserts No. 236520 – 236576.

#### Supplied with:

Clamp screws (without indexable inserts).

#### Note:

For use only under **stable** machining conditions.

**Offset-axis drilling is possible up to  $V_{max} = 0.25$  mm**, e.g. with eccentric adjusting unit No. 239010 – 239012.

Maximum  $\varnothing = D+0.5$  mm achievable by offsetting.

Further sizes available on request.

Overhang  $L_A$ : 107 mm

ABS® shank  $\varnothing D_s$ : 50 mm

ISO code indexable insert: SOEX 07T308 23-..

Pack of insert screws: 239652 8IP1 (1.3 Nm)

### Technical description

Pack of insert screws	239652 8IP1 (1.3 Nm)
Reach $L_1$	72 mm
ABS® shank $\varnothing D_s$	50 mm
Number of cutting edges Z	1
ISO code indexable insert	SOEX 07T308 23-..

Series	KUB Quatron®
Grade	HB330
Nominal Ø D	24
Overhang L <sub>A</sub>	107 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	Cross-drilling
Use for drilling	Centre drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Use for drilling	oblique spot drilling
Through-coolant	yes

## Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP1	239652 8IP1
Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3