


KOMET® indexable insert, BK8425, Designation type W83: 18-010

Order data

Order number	236520 18-010
GTIN	4047109103429
Item class	24Q

Description
Version:

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

Note:

Application values refer to the KUB Quatron® 235500 – 235505.

Type: Uni

ISO code indexable insert: SOEX 060306

Feed f in steel $< 900 \text{ N/mm}^2$: 0.16 mm/rev.

Technical description

Designation	18-010
Feed f in steel $< 900 \text{ N/mm}^2$	0.16 mm/rev.
ISO code indexable insert	SOEX 060306
maximum cutting depth $a_{p\text{max}}$ when slot milling from solid	0.72 mm
maximum cutting depth $a_{p\text{max}}$ when side milling	0.72 mm
Number of changes/inserts	4

Grade	BK8425
Type	Uni
Tool material	Carbide
Type of product	Indexable insert for drilling