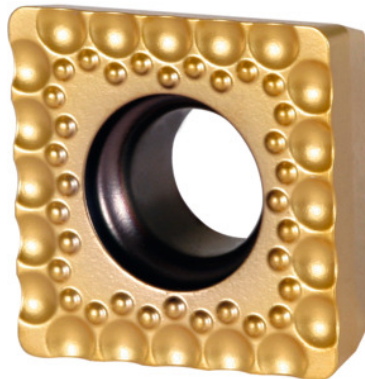



**KOMET® indexable insert, BK8430, Designation type W83: 13-030**

**Order data**

Order number	236535 13-030
GTIN	4047109199842
Item class	24Q

**Description**
**Version:**

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

**Note:**

**Application values refer to the KUB Quatron® 235500 – 235505.**

When using the KUB Quatron® 235500 – 235505 please halve the feed rate values.

Type: ST1400

ISO code indexable insert: SOEX 050204

Feed  $f$  in steel  $< 900 \text{ N/mm}^2$ : 0.12 mm/rev.

**Technical description**

Designation	13-030
Feed $f$ in steel $< 900 \text{ N/mm}^2$	0.12 mm/rev.
ISO code indexable insert	SOEX 050204
Series	KUB Quatron®
Number of changes/inserts	4
Grade	BK8430

Type	ST1400
Tool material	Carbide
Type of product	Indexable insert for drilling