


**KOMET® indexable insert, BK8430, Designation type W83: 18-030**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 236535 18-030 |
| GTIN         | 4047109199859 |
| Item class   | 24Q           |

**Description**
**Version:**

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

**Note:**

**Application values refer to the KUB Quatron® 235500 – 235505.**

When using the KUB Quatron® 235500 – 235505 please halve the feed rate values.

Type: ST1400

ISO code indexable insert: SOEX 060306

Feed  $f$  in steel  $< 900 \text{ N/mm}^2$ : 0.16 mm/rev.

**Technical description**

|  |              |
|--|--------------|
| Designation                              | 18-030       |
| Feed $f$ in steel $< 900 \text{ N/mm}^2$ | 0.16 mm/rev. |
| ISO code indexable insert                | SOEX 060306  |
| Number of changes/inserts                | 4            |
| Grade                                    | BK8430       |
| Type                                     | ST1400       |

Tool material

Carbide

Type of product

Indexable insert for drilling