


KOMET® indexable insert, BK8430, Designation type W83: 44-030

Order data

Order number	236535 44-030
GTIN	4047109199835
Item class	24Q

Description
Version:

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

Note:

Application values refer to the KUB Quatron® 235500 – 235505.

When using the KUB Quatron® 235500 – 235505 please halve the feed rate values.

Type: ST1400

ISO code indexable insert: SOEX 120508

Feed f in steel $< 900 \text{ N/mm}^2$: 0.25 mm/rev.

Technical description

Designation	44-030
Feed f in steel $< 900 \text{ N/mm}^2$	0.25 mm/rev.
ISO code indexable insert	SOEX 120508
Number of changes/inserts	4
Grade	BK8430
Type	ST1400

Tool material	Carbide
Type of product	Indexable insert for drilling