


**KOMET® indexable insert, BK6115, Designation type W83: 18-000**

**Order data**

Order number	236560 18-000
GTIN	4047109074422
Item class	24Q

**Description**
**Version:**

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

**Note:**

**Application values refer to the KUB Quatron® 235500 – 235505.**

**Do not use in the centre pocket of indexable drills!**

Type: GG(G)

ISO code indexable insert: SOEX 060306

Feed f in steel < 900 N/mm<sup>2</sup>: 0.16 mm/rev.

**Technical description**

Designation	18-000
Feed f in steel < 900 N/mm <sup>2</sup>	0.16 mm/rev.
ISO code indexable insert	SOEX 060306
Number of changes/inserts	4
Grade	BK6115
Type	GG(G)

Tool material

Carbide