


KOMET® indexable insert, BK6115, Designation type W83: 32-000

Order data

Order number	236560 32-000
GTIN	4047109074446
Item class	24Q

Description
Version:

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

Note:

Application values refer to the KUB Quatron® 235500 – 235505.

Do not use in the centre pocket of indexable drills!

Type: GG(G)

ISO code indexable insert: SOEX 090408

Feed f in steel < 900 N/mm²: 0.2 mm/rev.

Technical description

Designation	32-000
Feed f in steel < 900 N/mm ²	0.2 mm/rev.
ISO code indexable insert	SOEX 090408
Number of changes/inserts	4
Grade	BK6115
Type	GG(G)

Tool material	Carbide
Type of product	Indexable insert for drilling