


**KOMET® indexable insert, BK8425, Designation type W83: 32-130**

**Order data**

Order number	236573 32-130
GTIN	4047109103498
Item class	24Q

**Description**
**Version:**

Ground on the circumference, with rounded cutting edge and sintered chip breaker.

**Note:**

**Application values refer to the KUB Quatron® 235500 – 235505.**

Type: ST1400

ISO code indexable insert: SOEX 090408

Feed  $f$  in steel  $< 900 \text{ N/mm}^2$ : 0.2 mm/rev.

**Technical description**

Designation	32-130
Feed $f$ in steel $< 900 \text{ N/mm}^2$	0.2 mm/rev.
ISO code indexable insert	SOEX 090408
Number of changes/inserts	4
Grade	BK8425
Type	ST1400

Tool material	Carbide
Type of product	Indexable insert for drilling