⬛ KOMET®

KUB Pentron® indexable drill Plain shank, 4×D, Ø DC: 17 mm

Order data

Order number	236601 17
GTIN	4047109194274
Item class	24P

Description

Version:
· **Very high performance and long tool life thanks to optimised base body strength and special surface treatment.**
· **Best dimensional accuracy even under very difficult drilling conditions.**
· **Stock costs reduced because internal and external inserts are identical.**
Bore tolerance: $\varnothing D - 0.1 / + 0.3$
Application:
· **Under extreme machining conditions.**
With indexable inserts No. 236605 – 236610.
Supplied with:
Clamp screws (without indexable inserts).
Note:
Version 2×D and 3×D with ABS® also available on request in imperial sizes.
Version with PSC shank available on request.
Overhang L_A: 85 mm
Shank Ø D_s: 20 mm
Shank length L_s: 50 mm
ISO code indexable insert: SOGX 050204 12-...
Pack of insert screws: 239652 6IP1 (0.6 Nm)

Technical description

Number of cutting edges Z	1
Reach L_1	68 mm
Pack of insert screws	239652 6IP1 (0.6 Nm)

Hoffmann Group

ISO code indexable insert	SOGX 050204 12-...
Shank ∅ D_s	20 mm
Shank length L_s	50 mm
Series	KUB Pentron®
Nominal ∅ D	17
Overhang L_A	85 mm
Drill depth for indexable insert drill up to	4×D
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 6IP	674252 6IP
Torque screwdriver, fixed setting set torque 0,6 Nm	211750 0,6
Torx Plus® insert screw set 10 pieces Drive 6IP1	239652 6IP1