



## KUB Pentron® indexable drill Plain shank, 4×D, Ø DC: 44,5 mm



### Order data

Order number	236601 44,5
GTIN	4047109223042
Item class	24P

### Description

#### Version:

- **Very high performance and long tool life thanks to optimised base body strength and special surface treatment.**
- **Best dimensional accuracy even under very difficult drilling conditions.**
- **Stock costs reduced because internal and external inserts are identical.**

**Bore tolerance:**  $\varnothing D - 0.1 / + 0.3$

#### Application:

- **Under extreme machining conditions.**

With indexable inserts No. 236605 – 236610.

#### Supplied with:

Clamp screws (without indexable inserts).

#### Note:

Version 2×D and 3×D with ABS® also available on request in imperial sizes.

Version with PSC shank available on request.

for inch  $\varnothing$ : 1 3/4 inch

Overhang  $L_A$ : 211 mm

Shank  $\varnothing D_s$ : 40 mm

Shank length  $L_s$ : 68 mm

ISO code indexable insert: SOGX 130508 46-...

Pack of insert screws: 239652 20IP (6.3 Nm)

### Technical description

Pack of insert screws	239652 20IP (6.3 Nm)
Number of cutting edges Z	1
ISO code indexable insert	SOGX 130508 46-...

Reach L <sub>1</sub>	180 mm
Shank Ø D <sub>s</sub>	40 mm
Shank length L <sub>s</sub>	68 mm
Series	KUB Pentron®
Nominal Ø D	44.5
for inch Ø	1 3/4 inch
Overhang L <sub>A</sub>	211 mm
Drill depth for indexable insert drill up to	4xD
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

## Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 20IP	674252 20IP
8 mm blade with magnet with 1/4 inch bit holder overall length 50 mm	659874 50
Torque screwdriver with scale, to take interchangeable blades maximum torque 1600 cNm	659906 1600
Torx Plus® insert screw set 10 pieces Drive 20IP	239652 20IP