



KUB Pentron® indexable drill Plain shank, 2×D, Ø DC: 15 mm



Order data

Order number	236614 15
GTIN	4047109278158
Item class	24P

Description

Version:

Bore tolerance: $\varnothing D - 0.1 / + 0.2$

- **Very high performance and long tool life thanks to optimised base body strength and special surface treatment.**
- **Best dimensional accuracy even under very difficult drilling conditions.**
- **Stock costs reduced because internal and external inserts are identical.**

Application:

- **Under extreme machining conditions.**

With indexable inserts No. 236605 – 236610.

Supplied with:

Clamp screws (without indexable inserts).

Note:

Version 2×D and 3×D with ABS® also available on request in imperial sizes.

Version with PSC shank available on request.

for inch \varnothing : 19/32 inch

Overhang L_A : 44 mm

Shank $\varnothing D_s$: 20 mm

Shank length L_s : 50 mm

ISO code indexable insert: SOGX 040204 10-...

Pack of insert screws: 239652 5IP1 (0.38 Nm)

Technical description

Reach L_1	30 mm
Pack of insert screws	239652 5IP1 (0.38 Nm)

Shank $\varnothing D_s$	20 mm
Shank length L_s	50 mm
ISO code indexable insert	SOGX 040204 10-...
Number of cutting edges Z	1
Series	KUB Pentron®
Nominal $\varnothing D$	15
for inch \varnothing	19/32 inch
Overhang L_A	44 mm
Drill depth for indexable insert drill up to	2xD
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 5IP	674252 5IP
Torx Plus® insert screw set 10 pieces Drive 5IP1	239652 5IP1
Torque screwdriver, fixed setting set torque 0,38 Nm	211750 0,38