



KUB Pentron® indexable drill Plain shank, 2×D, Ø DC: 32 mm



Order data

Order number	236614 32
GTIN	4047109277816
Item class	24P

Description

Version:

Bore tolerance: $\varnothing D - 0.1 / + 0.2$

- **Very high performance and long tool life thanks to optimised base body strength and special surface treatment.**
- **Best dimensional accuracy even under very difficult drilling conditions.**
- **Stock costs reduced because internal and external inserts are identical.**

Application:

- **Under extreme machining conditions.**

With indexable inserts No. 236605 – 236610.

Supplied with:

Clamp screws (without indexable inserts).

Note:

Version 2×D and 3×D with ABS® also available on request in imperial sizes.

Version with PSC shank available on request.

Overhang L_A : 88 mm

Shank $\varnothing D_s$: 40 mm

Shank length L_s : 68 mm

ISO code indexable insert: SOGX 100408 32-...

Pack of insert screws: 239652 15IP1 (2.8 Nm)

Technical description

Pack of insert screws	239652 15IP1 (2.8 Nm)
ISO code indexable insert	SOGX 100408 32-...
Number of cutting edges Z	1

Shank length L_s	68 mm
Reach L_1	64 mm
Shank $\varnothing D_s$	40 mm
Series	KUB Pentron®
Nominal $\varnothing D$	32
Overhang L_A	88 mm
Drill depth for indexable insert drill up to	2xD
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP
Torque screwdriver, fixed setting set torque 2,8 Nm	211750 2,8
Torx Plus® insert screw set 10 pieces Drive 15IP1	239652 15IP1