KOMET®

KUB Pentron® indexable drill Plain shank, 2×D, Ø DC: 33,7 mm

Order data

Order number	236614 33,7
GTIN	4047109286627
Item class	24P

Description

Version:
Bore tolerance: $\varnothing D - 0.1 / + 0.2$
· **Very high performance and long tool life thanks to optimised base body strength and special surface treatment.**
· **Best dimensional accuracy even under very difficult drilling conditions.**
· **Stock costs reduced because internal and external inserts are identical.**
Application:
· **Under extreme machining conditions.**
With indexable inserts No. 236605 – 236610.
Supplied with:
Clamp screws (without indexable inserts).
Note:
Version 2×D and 3×D with ABS® also available on request in imperial sizes.
Version with PSC shank available on request.
Overhang L_A: 93 mm
Shank Ø D_s: 40 mm
Shank length L_s: 68 mm
ISO code indexable insert: SOGX 110408 38-...
Pack of insert screws: 239652 15IP1 (2.8 Nm)

Technical description

Reach L_1	68 mm
Shank Ø D_s	40 mm
Shank length L_s	68 mm

Number of cutting edges Z	1
ISO code indexable insert	SOGX 110408 38-...
Pack of insert screws	239652 15IP1 (2.8 Nm)
Series	KUB Pentron®
Nominal Ø D	33.7
Overhang L_A	93 mm
Drill depth for indexable insert drill up to	2×D
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

Accessories

Torx Plus® insert screw set 10 pieces Drive 15IP1	239652 15IP1
Torque screwdriver, fixed setting set torque 2,8 Nm	211750 2,8
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 15IP	674252 15IP