



## KUB Pentron® indexable drill Plain shank, 3×D, Ø DC: 15,1 mm



### Order data

Order number	236615 15,1
GTIN	4047109286726
Item class	24P

### Description

#### Version:

- **Very high performance and long tool life thanks to optimised base body strength and special surface treatment.**
- **Best dimensional accuracy even under very difficult drilling conditions.**
- **Stock costs reduced because internal and external inserts are identical.**

**Bore tolerance:** ØD – 0.1 / + 0.2

#### Application:

- **Under extreme machining conditions.**

With indexable inserts No. 236605 – 236610.

#### Supplied with:

Clamp screws (without indexable inserts).

#### Note:

Version 2×D and 3×D with ABS® also available on request in imperial sizes.

Version with PSC shank available on request.

Overhang L<sub>A</sub>: 64 mm

Shank Ø D<sub>s</sub>: 20 mm

Shank length L<sub>s</sub>: 50 mm

ISO code indexable insert: SOGX 040204 10-...

Pack of insert screws: 239652 5IP1 (0.38 Nm)

### Technical description

Shank length L <sub>s</sub>	50 mm
ISO code indexable insert	SOGX 040204 10-...
Number of cutting edges Z	1

Pack of insert screws	239652 5IP1 (0.38 Nm)
Shank $\varnothing D_s$	20 mm
Reach $L_1$	48 mm
Series	KUB Pentron®
Nominal $\varnothing D$	15.1
Overhang $L_A$	64 mm
Drill depth for indexable insert drill up to	3×D
Shank	ISO 9766
Use for drilling	limited centre drilling
Use for drilling	limited convexity
Use for drilling	limited cross-drilling
Use for drilling	limited drilling through a stack
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes
Machining strategy	HPC

## Accessories

Torx Plus® insert screw set 10 pieces Drive 5IP1	239652 5IP1
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 5IP	674252 5IP
Torque screwdriver, fixed setting set torque 0,38 Nm	211750 0,38