


**KOMET KUB Trigon® indexable drill Combination shank, 3×D, Ø DC: 26,5 mm**

**Order data**

Order number	236630 26,5
GTIN	4047109100435
Item class	24P

**Description**
**Version:**

- **Special manufacturing procedure for extremely large flutes with very high rigidity.**
- **Specific positioning of the indexable inserts for bores free of withdrawal marks and with precise dimensional stability ( $\pm 0.1$  mm as a rule).**
- **Internal coolant supply is directed to the cutting edges (sophisticated geometry, ideal for minimum lubrication).**
- **3 – 10 bar coolant pressure is sufficient.**
- **For stationary and rotating applications.**

**Application:**

With indexable inserts No. 236740 – 237080.

**Supplied with:**

Clamp screws (without indexable inserts).

**Note:**

- **Note! A disc falls off when the drill exits. Risk of injury if the component is rotating! Please take safety precautions.**
- **On request – left-hand cutting; – 2×D, – other Ø; – special types – torsional vibration damper for ABS giving low-vibration machining, with maximum tool life and minimum noise level.**

Overhang  $L_A$ : 105 mm

Shank  $\varnothing D_s$ : 32 mm

Shank length  $L_s$ : 60 mm

achievable maximum  $\varnothing$  offset: 28.5 mm

Maximum adjustment limit  $V_{max}$ : 1 mm

ISO code indexable insert: WOEX 05T304 24-...

**Technical description**

Pack of insert screws	239652 8IP2 (1.3 Nm)
Number of cutting edges Z	1
Reach L <sub>1</sub>	81 mm
ISO code indexable insert	WOEX 05T304 24-...
achievable maximum Ø offset	28.5 mm
Shank Ø D <sub>s</sub>	32 mm
Shank length L <sub>s</sub>	60 mm
Series	KUB Trigon®
Nominal Ø D	26.5
Maximum adjustment limit V <sub>max</sub>	1 mm
Overhang L <sub>A</sub>	105 mm
Drill depth for indexable insert drill up to	3×D
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes

## Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP2	239652 8IP2
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3