


KOMET KUB Trigon® indexable drill Combination shank, 3×D, Ø DC: 31 mm

Order data

Order number	236630 31
GTIN	4047109100503
Item class	24P

Description
Version:

- **Special manufacturing procedure for extremely large flutes with very high rigidity.**
- **Specific positioning of the indexable inserts for bores free of withdrawal marks and with precise dimensional stability (± 0.1 mm as a rule).**
- **Internal coolant supply is directed to the cutting edges (sophisticated geometry, ideal for minimum lubrication).**
- **3 – 10 bar coolant pressure is sufficient.**
- **For stationary and rotating applications.**

Application:

With indexable inserts No. 236740 – 237080.

Supplied with:

Clamp screws (without indexable inserts).

Note:

- **Note! A disc falls off when the drill exits. Risk of injury if the component is rotating! Please take safety precautions.**
- **On request – left-hand cutting; – 2×D, – other Ø; – special types – torsional vibration damper for ABS giving low-vibration machining, with maximum tool life and minimum noise level.**

for inch Ø: 1 7/32 inch

Overhang L_A : 122 mm

Shank Ø D_s : 32 mm

Shank length L_s : 60 mm

achievable maximum Ø offset: 33.5 mm

Maximum adjustment limit V_{max} : 1.25 mm

Technical description

achievable maximum \varnothing offset	33.5 mm
Pack of insert screws	239652 8IP2 (1.3 Nm)
Reach L_1	93 mm
Shank $\varnothing D_s$	32 mm
Number of cutting edges Z	1
ISO code indexable insert	WOEX 05T304 24-...
Shank length L_s	60 mm
Series	KUB Trigon®
Nominal $\varnothing D$	31
for inch \varnothing	1 7/32 inch
Maximum adjustment limit V_{max}	1.25 mm
Overhang L_A	122 mm
Drill depth for indexable insert drill up to	3xD
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes

Accessories

Torx Plus® insert screw set 10 pieces Drive 8IP2	239652 8IP2
Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP

