



KOMET KUB Trigon® indexable drill Combination shank, 3×D, Ø DC: 39 mm



Order data

Order number	236630 39
GTIN	4047109100602
Item class	24P

Description

Version:

- **Special manufacturing procedure for extremely large flutes with very high rigidity.**
- **Specific positioning of the indexable inserts for bores free of withdrawal marks and with precise dimensional stability (± 0.1 mm as a rule).**
- **Internal coolant supply is directed to the cutting edges (sophisticated geometry, ideal for minimum lubrication).**
- **3 – 10 bar coolant pressure is sufficient.**
- **For stationary and rotating applications.**

Application:

With indexable inserts No. 236740 – 237080.

Supplied with:

Clamp screws (without indexable inserts).

Note:

- **Note! A disc falls off when the drill exits. Risk of injury if the component is rotating! Please take safety precautions.**
- **On request – left-hand cutting; – 2×D, – other Ø; – special types – torsional vibration damper for ABS giving low-vibration machining, with maximum tool life and minimum noise level.**

Overhang L_A : 156 mm

Shank $\varnothing D_s$: 32 mm

Shank length L_s : 60 mm

achievable maximum \varnothing offset: 42 mm

Maximum adjustment limit V_{max} : 1.5 mm

ISO code indexable insert: WOEX 06T304 34-...

Technical description

Shank $\varnothing D_s$	32 mm
achievable maximum \varnothing offset	42 mm
Number of cutting edges Z	1
Pack of insert screws	239652 10IP1 (2.8 Nm)
ISO code indexable insert	WOEX 06T304 34-...
Reach L_1	117 mm
Shank length L_s	60 mm
Series	KUB Trigon®
Nominal $\varnothing D$	39
Maximum adjustment limit V_{max}	1.5 mm
Overhang L_A	156 mm
Drill depth for indexable insert drill up to	3xD
Shank	DIN 6535 HE, DIN 6595
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 10IP	674252 10IP
Torx Plus® insert screw set 10 pieces Drive 10IP1	239652 10IP1
Torx Plus® insert screw set 10 pieces Drive 10IP	239652 10IP
Torque screwdriver, fixed setting set torque 2,8 Nm	211750 2,8

