



KOMET KUB Trigon® indexable drill ABS 50, 3×D, Ø DC: 22 mm



Order data

Order number	236635 22
GTIN	4047109099579
Item class	24P

Description

Version:

- **Special manufacturing procedure for extremely large flutes with very high rigidity.**
- **Specific positioning of the indexable inserts for bores free of withdrawal marks and with precise dimensional stability (± 0.1 mm as a rule).**
- **Internal coolant supply is directed to the cutting edges (sophisticated geometry, ideal for minimum lubrication).**
- **3 – 10 bar coolant pressure is sufficient.**
- **For stationary and rotating applications.**
- **Offset-axis drilling: \emptyset -dependent up to 1.5 mm, e.g. possible with offset axis unit (No. 239010 - 239030).**

Application:

With indexable inserts No. 236740 – 237080.

Supplied with:

Clamp screws (without indexable inserts).

Note:

- **Note! A disc falls off when the drill exits. Risk of injury if the component is rotating! Please take safety precautions.**
- **On request – left-hand cutting; – 2×D, – other \emptyset ; – special types – torsional vibration damper for ABS giving low-vibration machining, with maximum tool life and minimum noise level.**
- **For suitable ABS® arbors see Group Cat. No. 239000 – 239102, for further arbors see catalogue part 3 - Clamping section.**

Overhang L_A : 101 mm

ABS® shank $\emptyset D_s$: 50 mm

achievable maximum \emptyset offset: 23 mm

Maximum adjustment limit V_{max} : 0.5 mm

ISO code indexable insert: WOEX 040304 18-...

Pack of insert screws: 239652 6IP2 (1.0 Nm)

Technical description

ABS® shank $\varnothing D_s$	50 mm
Number of cutting edges Z	1
Reach L_1	66 mm
Pack of insert screws	239652 6IP2 (1.0 Nm)
achievable maximum \varnothing offset	23 mm
ISO code indexable insert	WOEX 040304 18-...
Series	KUB Trigron®
Nominal $\varnothing D$	22
Maximum adjustment limit V_{max}	0.5 mm
Overhang L_A	101 mm
Drill depth for indexable insert drill up to	3×D
Shank	ABS
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	oblique spot drilling
Use for drilling	limited cross-drilling
Use for drilling	Aperture
Use for drilling	oblique exit
Use for drilling	convex
Through-coolant	yes

Accessories

Torque screwdriver, fixed setting set torque 1,0 Nm	211750 1,0
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 6IP	674252 6IP

Torx Plus® insert screw set 10 pieces Drive 6IP2

239652 6IP2