



KOMET KUB Centron® drill head, Ø DC: 22 mm



Order data

Order number	236650 22
GTIN	4047109293502
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for :

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Through-coolant: yes

Base body size: 20

Screw for base body: 239655 8IP

Centring tip size: 20

ISO code indexable insert: WOEX 030204

Pack of insert screws: 239655 6IP (0.6 Nm)

Technical description

Screw for base body	239655 8IP
Centring tip size	20
Base body size	20
ISO code indexable insert	WOEX 030204
Pack of insert screws	239655 6IP (0.6 Nm)
Series	KUB Centron®
Nominal Ø D	22
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes

Accessories

KOMET KUB Centron® centring point, carbide Type 20	236657 20
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 6IP	674252 6IP
KOMET® base body Ø DC 20 mm	236654 20
Torx Plus® insert screw set 10 pieces Drive 8IP	239655 8IP
KOMET® base body Ø DC 20 mm	236653 20
KOMET KUB Centron® centring point, HSS Type 20	236655 20
Torx Plus® insert screw set 10 pieces Drive 6IP1	239655 6IP1
KOMET® base body Ø DC 20 mm	236652 20
KOMET KUB Centron® centring point, HSS Type 20	236656 20
Torx Plus® insert screw set 10 pieces Drive 6IP	239655 6IP
Torque screwdriver, fixed setting set torque 0,6 Nm	211750 0,6

