



KOMET KUB Centron® drill head, Ø DC: 27 mm



Order data

Order number	236650 27
GTIN	4047109025592
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for :

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Through-coolant: yes

for inch Ø: 1 1/16 inch

Base body size: 26

Screw for base body: 239655 8IP1

Centring tip size: 26

ISO code indexable insert: WOEX 040304

Pack of insert screws: 239655 6IP (0.6 Nm)

Technical description

Screw for base body	239655 8IP1
Centring tip size	26
Base body size	26
ISO code indexable insert	WOEX 040304
Pack of insert screws	239655 6IP (0.6 Nm)
Series	KUB Centron®
Nominal Ø D	27
for inch Ø	1 1/16 inch
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes

Accessories

KOMET® base body Ø DC 26 mm	236654 26
KOMET KUB Centron® centring point, HSS Type 26	236655 26
KOMET® base body Ø DC 26 mm	236653 26
KOMET KUB Centron® centring point, HSS Type 26	236656 26
Torx Plus® insert screw set 10 pieces Drive 6IP	239655 6IP
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 6IP	674252 6IP
KOMET KUB Centron® centring point, carbide Type 26	236657 26
KOMET® base body Ø DC 26 mm	236652 26
Torque screwdriver, fixed setting set torque 0,6 Nm	211750 0,6

Torx Plus® insert screw set 10 pieces Drive 8IP1

239655 8IP1