



KOMET KUB Centron® drill head, Ø DC: 33 mm



Order data

Order number	236650 33
GTIN	4047109025653
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for :

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Through-coolant: yes

Base body size: 33

Screw for base body: 239655 15IP1

Centring tip size: 26

ISO code indexable insert: WOEX 05T304

Pack of insert screws: 239655 8IP2 (1.3 Nm)

Technical description

Pack of insert screws	239655 8IP2 (1.3 Nm)
ISO code indexable insert	WOEX 05T304
Screw for base body	239655 15IP1
Base body size	33
Centring tip size	26
Series	KUB Centron®
Nominal Ø D	33
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes

Accessories

KOMET® base body Ø DC 33 mm	236652 33
KOMET KUB Centron® centring point, carbide Type 26	236657 26
KOMET KUB Centron® centring point, HSS Type 26	236656 26
Torx Plus® insert screw set 10 pieces Drive 15IP1	239655 15IP1
Torx Plus® insert screw set 10 pieces Drive 15IP	239655 15IP
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
Torx Plus® insert screw set 10 pieces Drive 8IP2	239655 8IP2
Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3
KOMET® base body Ø DC 33 mm	236653 33
KOMET® base body Ø DC 33 mm	236654 33
KOMET KUB Centron® centring point, HSS Type 26	236655 26

