



KOMET KUB Centron® drill head, Ø DC: 38 mm



Order data

Order number	236650 38
GTIN	4047109025707
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for :

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Through-coolant: yes

for inch Ø: 1 1/2 inch

Base body size: 33

Screw for base body: 239655 15IP1

Centring tip size: 26

ISO code indexable insert: WOEX 05T304

Pack of insert screws: 239655 8IP2 (1.3 Nm)

Technical description

Centring tip size	26
Pack of insert screws	239655 8IP2 (1.3 Nm)
ISO code indexable insert	WOEX 05T304
Base body size	33
Screw for base body	239655 15IP1
Series	KUB Centron®
Nominal Ø D	38
for inch Ø	1 1/2 inch
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes

Accessories

Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3
Torx Plus® insert screw set 10 pieces Drive 15IP1	239655 15IP1
KOMET KUB Centron® centring point, HSS Type 26	236655 26
Torx Plus® insert screw set 10 pieces Drive 15IP	239655 15IP
KOMET KUB Centron® centring point, carbide Type 26	236657 26
KOMET® base body Ø DC 33 mm	236652 33
Torx Plus® insert screw set 10 pieces Drive 8IP2	239655 8IP2
KOMET KUB Centron® centring point, HSS Type 26	236656 26
KOMET® base body Ø DC 33 mm	236653 33
	674252 8IP

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile
8IP

KOMET® base body Ø DC 33 mm

236654 33