



KOMET KUB Centron® drill head, Ø DC: 40 mm



Order data

Order number	236650 40
GTIN	4047109025714
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for :

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Through-coolant: yes

Base body size: 40

Screw for base body: 239655 20IP1

Centring tip size: 40

ISO code indexable insert: WOEX 05T304

Pack of insert screws: 239655 8IP2 (1.3 Nm)

Technical description

ISO code indexable insert	WOEX 05T304
Centring tip size	40
Base body size	40
Screw for base body	239655 20IP1
Pack of insert screws	239655 8IP2 (1.3 Nm)
Series	KUB Centron®
Nominal Ø D	40
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes

Accessories

KOMET® base body Ø DC 40 mm	236652 40
KOMET KUB Centron® centring point, carbide Type 40	236657 40
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
KOMET® base body Ø DC 40 mm	236653 40
Torx Plus® insert screw set 10 pieces Drive 20IP1	239655 20IP1
KOMET® base body Ø DC 40 mm	236654 40
Torx Plus® insert screw set 10 pieces Drive 8IP2	239655 8IP2
Torx Plus® insert screw set 10 pieces Drive 20IP	239655 20IP
Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3
KOMET KUB Centron® centring point, HSS Type 40	236656 40
KOMET KUB Centron® centring point, HSS Type 40	236655 40

