



## KOMET KUB Centron® drill head, Ø DC: 42 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 236650 42     |
| GTIN         | 4047109025738 |
| Item class   | 24L           |

### Description

#### Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

#### Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

#### Suitable for :

Base body No. 236652 – 236654.

#### Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Through-coolant: yes

for inch Ø: 1 21/32 inch

Base body size: 40

Screw for base body: 239655 20IP1

Centring tip size: 40

ISO code indexable insert: WOEX 05T304

Pack of insert screws: 239655 8IP2 (1.3 Nm)

## Technical description

|                           |                                    |
|---------------------------|------------------------------------|
| ISO code indexable insert | WOEX 05T304                        |
| Screw for base body       | 239655 20IP1                       |
| Base body size            | 40                                 |
| Pack of insert screws     | 239655 8IP2 (1.3 Nm)               |
| Centring tip size         | 40                                 |
| Series                    | KUB Centron®                       |
| Nominal Ø D               | 42                                 |
| for inch Ø                | 1 21/32 inch                       |
| Use for drilling          | Centre drilling                    |
| Use for drilling          | limited cross-drilling             |
| Use for drilling          | limited drilling with oblique exit |
| Use for drilling          | limited cross-drilling             |
| Through-coolant           | yes                                |

## Accessories

|   |              |
|---|--------------|
| KOMET® base body Ø DC 40 mm                                     | 236654 40    |
| KOMET KUB Centron® centring point, HSS Type 40                  | 236655 40    |
| PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP | 674252 8IP   |
| Torx Plus® insert screw set 10 pieces Drive 20IP1               | 239655 20IP1 |
| Torx Plus® insert screw set 10 pieces Drive 20IP                | 239655 20IP  |
| KOMET KUB Centron® centring point, HSS Type 40                  | 236656 40    |
| KOMET® base body Ø DC 40 mm                                     | 236652 40    |
| KOMET KUB Centron® centring point, carbide Type 40              | 236657 40    |
| KOMET® base body Ø DC 40 mm                                     | 236653 40    |

|   |             |
|---|-------------|
| Torque screwdriver, fixed setting set torque 1,3 Nm | 211750 1,3  |
| Torx Plus® insert screw set 10 pieces Drive 8IP2    | 239655 8IP2 |