



KOMET KUB Centron® drill head, Ø DC: 54 mm



Order data

Order number	236650 54
GTIN	4047109081673
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for :

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Through-coolant: yes

for inch Ø: 2 1/8 inch

Base body size: 46

Screw for base body: 239655 20IP

Centring tip size: 46

ISO code indexable insert: WOEX 06T304

Pack of insert screws: 239655 10IP (2.8 Nm)

Technical description

ISO code indexable insert	WOEX 06T304
Base body size	46
Pack of insert screws	239655 10IP (2.8 Nm)
Screw for base body	239655 20IP
Centring tip size	46
Series	KUB Centron®
Nominal Ø D	54
for inch Ø	2 1/8 inch
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes

Accessories

KOMET KUB Centron® centring point, carbide Type 46	236657 46
Torx Plus® insert screw set 10 pieces Drive 20IP	239655 20IP
Torx Plus® insert screw set 10 pieces Drive 10IP	239655 10IP
Torque screwdriver, fixed setting set torque 2,8 Nm	211750 2,8
KOMET® base body Ø DC 46 mm	236654 46
Torx Plus® insert screw set 10 pieces Drive 20IP2	239655 20IP2
KOMET KUB Centron® centring point, HSS Type 46	236655 46
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 10IP	674252 10IP
KOMET KUB Centron® centring point, HSS Type 46	236656 46

KOMET® base body Ø DC 46 mm	236653 46
KOMET® base body Ø DC 46 mm	236652 46