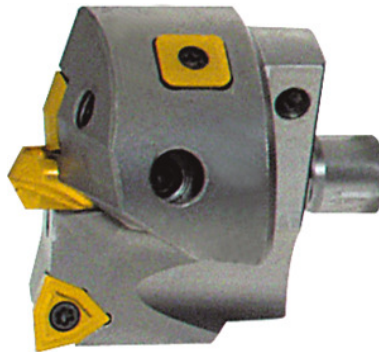




KOMET KUB Centron® drill head, Ø DC: 81 mm



Order data

Order number	236650 81
GTIN	4047109095434
Item class	24L

Description

Version:

- Process reliable up to 8 (9)×D.
- Centring by centring point and slide bars.
- Stiff joint between base body and drill head.
- Ø of the slide bars is matched to indexable inserts with 0.4 mm edge radii. For through holes the Ø of the slide bars can be adjusted by means of shims.

Application:

- For rotating and stationary as well as vertical and horizontal use in all materials.
- With centring tips No. 236655 – 236657.
- With indexable inserts No. 236740 – 237080.

Suitable for :

Base body No. 236652 – 236654.

Supplied with:

Drill head including slide bars (spare slide bars No. 236658).

From Ø 65 mm with indexable insert cartridges (cartridge for the outer indexable insert adjustable + 1 mm on the Ø).

Through-coolant: yes

for inch Ø: 3 3/16 inch

Base body size: 72

Screw for base body: 239655 20IP3

Centring tip size: 65

ISO code indexable insert: WOEX 05T304
 Pack of insert screws: 239655 8IP2 (1.3 Nm)

Technical description

Pack of insert screws	239655 8IP2 (1.3 Nm)
Screw for base body	239655 20IP3
Centring tip size	65
ISO code indexable insert	WOEX 05T304
Base body size	72
Series	KUB Centron®
Nominal Ø D	81
for inch Ø	3 3/16 inch
Use for drilling	Centre drilling
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes

Accessories

KOMET® base body Ø DC 72 mm	236652 72
Torque screwdriver, fixed setting set torque 1,3 Nm	211750 1,3
Torx Plus® insert screw set 10 pieces Drive 20IP3	239655 20IP3
KOMET KUB Centron® centring point, HSS Type 65	236655 65
KOMET® base body Ø DC 72 mm	236653 72
Torx Plus® insert screw set 10 pieces Drive 8IP2	239655 8IP2
KOMET® base body Ø DC 72 mm	236654 72
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 8IP	674252 8IP
KOMET KUB Centron® centring point, HSS Type 65	236656 65

