



## KOMET KUB® V464 drill head, Ø DC: 85 mm



### Order data

Order number	236660 85
GTIN	4047109090514
Item class	24L

### Description

#### Version:

Indexable drill holder (drill head) with indexable insert cartridges and BS® T connection, right-hand cutting. The indexable insert cartridge for the outer indexable insert is adjustable by +5mm on the Ø. Use with arbors in ABS® N and extensions ABS® T.

#### Application:

With centring tip No. 236661 - 236662.

With indexable inserts No. 236740 - 237080.

#### Supplied with:

Drill head with cartridges.

#### Note:

Spare parts on request.

Through-coolant: yes

for inch Ø: 3 11/32 inch

Overhang L<sub>A</sub>: 75 mm

ABS® T Ø d: 50 mm

External Ø d<sub>1</sub>: 83.5 mm

Centring tip size: 80

ISO code indexable insert: WOEX06T304

### Technical description

Centring tip size	80
Pack of insert screws	239655 10IP (2.8 Nm)
ISO code indexable insert	WOEX06T304
External $\varnothing d_1$	83.5 mm
ABS® T $\varnothing d$	50 mm
Nominal $\varnothing D$	85
for inch $\varnothing$	3 11/32 inch
Overhang $L_A$	75 mm
Shank	ABS
Use for drilling	Drilling blind holes
Use for drilling	limited cross-drilling
Use for drilling	limited drilling with oblique exit
Use for drilling	limited cross-drilling
Through-coolant	yes

## Accessories

KOMET KUB® V464 centring point, HSS Type 80	236661 80
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 10IP	674252 10IP
KOMET KUB® V464 centring point, HSS Type 80	236662 80
Torx Plus® insert screw set 10 pieces Drive 10IP	239655 10IP
Torque screwdriver, fixed setting set torque 2,8 Nm	211750 2,8