

Garant
Precision boring bar, DIN 1835 A, Nominal \varnothing D: 11,8 mm

Order data

Order number	236677 11,8
GTIN	4045197769145
Item class	21S

Description
Application:

For boring our pre-drilled or cast holes to the nominal \varnothing in combination with eccentric sleeve No. 236679.

For standard ISO indexable inserts CC..0602.

Note:

The \varnothing to be bored out must not be less than D_{\min} .

Through-coolant: yes

Point angle: 180 degrees

Minimum $\varnothing d_{\min}$: 10.8 mm

Adjustment range with eccentric clamping sleeve: 11.5 - 12.3 mm

Overhang L_1 : 25 mm

Overall length L_{tot} : 100 mm

Shank $\varnothing D_s$ h6: 10 mm

suitable eccentric clamping sleeve size No. 236679: 10

Technical description

Shank $\varnothing D_s$ h6	10 mm
Overhang L_1	25 mm
Overall length L_{tot}	100 mm
Pack of insert screws	269410 (7IP; 1.0 Nm)
suitable indexable insert	260142 HB725
Minimum $\varnothing d_{\min}$	10.8 mm
Adjustment range with eccentric clamping sleeve	11.5 - 12.3 mm

suitable eccentric clamping sleeve size No. 236679	10
Number of cutting edges Z	1
Nominal \varnothing D	11.8
Point angle	180 degrees
Shank type	DIN 1835 A
Through-coolant	yes

Accessories

Torque screwdriver, fixed setting set torque 1,0 Nm	211750 1,0
Set of insert screws 10 pieces	269410
PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 7IP	674252 7IP