

Garant
Precision boring bar, DIN 1835 A, Nominal \varnothing D: 9,8 mm

Order data

Order number	236677 9,8
GTIN	4045197769121
Item class	21S

Description
Application:

For boring our pre-drilled or cast holes to the nominal \varnothing in combination with eccentric sleeve No. 236679.

For standard ISO indexable inserts CC..0602.

Note:

The \varnothing to be bored out must not be less than D_{\min} .

Through-coolant: yes

Point angle: 180 degrees

Minimum $\varnothing d_{\min}$: 8.8 mm

Adjustment range with eccentric clamping sleeve: 9.5 - 10.3 mm

Overhang L_1 : 23 mm

Overall length L_{tot} : 85 mm

Shank $\varnothing D_s$ h6: 8 mm

suitable eccentric clamping sleeve size No. 236679: 8

Technical description

Minimum $\varnothing d_{\min}$	8.8 mm
suitable indexable insert	260142 HB725
Pack of insert screws	269410 (7IP; 1.0 Nm)
Overall length L_{tot}	85 mm
Shank $\varnothing D_s$ h6	8 mm
Overhang L_1	23 mm
Adjustment range with eccentric clamping sleeve	9.5 - 10.3 mm

suitable eccentric clamping sleeve size No. 236679	8
Number of cutting edges Z	1
Nominal \varnothing D	9.8
Point angle	180 degrees
Shank type	DIN 1835 A
Through-coolant	yes

Accessories

PrecisionBit for Torx Plus®, shank E 6.3 Torx Plus® profile 7IP	674252 7IP
Set of insert screws 10 pieces	269410
Torque screwdriver, fixed setting set torque 1,0 Nm	211750 1,0