



## KOMET TwinKom® basic body for twin cutter without axial adjustment with ABS® shank, short, Ø Dmin – Ø Dmax: 51-71 mm



### Order data

Order number	236680 51-71
GTIN	4047109262041
Item class	24F

### Description

#### Version:

- Radially adjustable cartridges for absolute twin boring applications allow a changing of function to a stepped tool for greater cutting depths.
- Compact tool design.
- Adjustable ball nozzle for direct coolant supply to the cutting edges.
- In the case of deep boring-out operations, the helical flutes improve chip evacuation.
- Minimum lubrication compatible with 1 channel

#### Note:

**Please order cartridges and indexable inserts separately.**

Other versions and sizes available on request.

#### Ordering example:

1× No. 236680 size 24-32 – Base body for twin boring head G01.

2× No. 236684 size 24-32 – Cartridge for twin boring head.

10× No. 236520 size 18-010 – Indexable inserts for general purpose use (in grade BK8425).

Through-coolant: yes

Overall length  $L_{tot}$ : 60 mm

ABS® shank Ø  $D_s$ : 40 mm

### Technical description

Ø range $D_{min}$ - $D_{max}$	51 - 71 mm
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ABS® shank Ø D <sub>s</sub>	40 mm
Overall length L <sub>tot</sub>	60 mm
Version	short
Shank	ABS
Use for drilling	oblique spot drilling
Use for drilling	Cross-drilling
Use for drilling	convex
Through-coolant	yes
Type of product	Boring tool

## Accessories

KOMET TwinKom® holder for twin cutter $\alpha = 90^\circ$ Roughing Holder 51-71	236686 51-71
KOMET TwinKom® holder for twin cutter $\alpha = 90^\circ$ Finishing Holder 51-71	236688 51-71
KOMET TwinKom® cartridge for twin boring head $\alpha = 80^\circ$ Roughing Holder 51-71	236685 51-71
KOMET TwinKom® holder for twin cutter $\alpha = 80^\circ$ Roughing Holder 51-71	236684 51-71