



## KOMET TwinKom® basic body for twin cutter without axial adjustment with ABS® shank, long, Ø Dmin – Ø Dmax: 64-91 mm



### Order data

|              |               |
|--------------|---------------|
| Order number | 236682 64-91  |
| GTIN         | 4047109262072 |
| Item class   | 24F           |

### Description

#### Version:

- Radially adjustable cartridges for absolute twin boring applications allow a changing of function to a stepped tool for greater cutting depths.
- Compact tool design.
- Adjustable ball nozzle for direct coolant supply to the cutting edges.
- In the case of deep boring-out operations, the helical flutes improve chip evacuation.
- Minimum lubrication compatible with 1 channel

#### Note:

**Please order cartridges and indexable inserts separately.**

Other versions and sizes available on request.

#### Ordering example:

1× No. 236680 size 24-32 – Base body for twin boring head G01.

2× No. 236684 size 24-32 – Cartridge for twin boring head.

10× No. 236520 size 18-010 – Indexable inserts for general purpose use (in grade BK8425).

Through-coolant: yes

Collar length  $L_2$ : 13 mm

Overall length  $L_{tot}$ : 155 mm

ABS® shank Ø  $D_s$ : 63 mm

### Technical description

|                          |        |
|--------------------------|--------|
| Overall length $L_{tot}$ | 155 mm |
| ABS® shank Ø $D_s$       | 63 mm  |

|  |                       |
|--|-----------------------|
| Collar length L <sub>2</sub>               | 13 mm                 |
| Ø range D <sub>min</sub> -D <sub>max</sub> | 64 - 91 mm            |
| Version                                    | long                  |
| Shank                                      | ABS                   |
| Use for drilling                           | oblique spot drilling |
| Use for drilling                           | Cross-drilling        |
| Use for drilling                           | convex                |
| Through-coolant                            | yes                   |
| Type of product                            | Boring tool           |

## Accessories

|   |              |
|---|--------------|
| KOMET TwinKom® holder for twin cutter $\alpha = 90^\circ$ Finishing Holder 64-91        | 236688 64-91 |
| KOMET TwinKom® cartridge for twin boring head $\alpha = 80^\circ$ Roughing Holder 64-91 | 236685 64-91 |
| KOMET TwinKom® holder for twin cutter $\alpha = 90^\circ$ Roughing Holder 64-91         | 236686 64-91 |
| KOMET TwinKom® holder for twin cutter $\alpha = 80^\circ$ Roughing Holder 64-91         | 236684 64-91 |