

**Garant**
**Micro-adjustable head ER, Connection: ER40**

**Order data**

Order number	237548 ER40
GTIN	4045197778963
Item class	29W

**Description**
**Version:**

With integral taper. **Simple connection to ER collet chucks.** Adjustment accuracy 0.002 mm on the  $\varnothing$ .

**Application:**

Best with insert No. 237695 – 237698.

**Note:**

During the extraction cycle ensure cutting edge orientation  $\pm 20^\circ$ ! Insert toolholder with adaptor (237531, 237534) for extending the  $\varnothing$  range to 84.9 – 105.1 mm.

Insert toolholder with adaptor (237532, 237534) for extending the  $\varnothing$  range to 104.9 – 134.1 mm.

Through-coolant: yes

suitable indexable insert: CC..09T3

Spindle range: 66.9 - 87.1 mm

Reach  $L_1$ : 85 mm

Insert screw: 237606 size 2

**Technical description**

Connection	ER40
Spindle range	66.9 - 87.1 mm
Reach $L_1$	85 mm
suitable indexable insert	CC..09T3
Insert screw	237606 size 2

Through-coolant	yes
Type of product	Boring tool