Garant

Digital precision boring set with fine boring head \emptyset 9.75 – 30.1 mm, Connection: HSK63



Order data

Order number	237566 HSK63
GTIN	4045197816702
Item class	29W

Description

Version:

With **digital fine boring head** No. 237568, **digital display unit** No. 237601, boring bars and accessories in a case.

Adjustment accuracy 0.01mm per graduation / with vernier 0.002mm on the \varnothing . With additional precise reading facility to 0.001mm in \varnothing .

Ø adjustment with minimum backlash thanks to direct measuring system.

For Ø 9.75 - 30.1 mm

Application:

For boring bars with shank \emptyset 16 mm and precision boring bridges. With ISO indexable inserts **type CC..0602...**

Supplied with:

1 fine boring head: No. 237568 HSK63

1 each boring bar (max. boring length): No. 237630 \varnothing 9.75 – 15.1 mm (30 mm), No. 237632 \varnothing 14.75 - 20.1 mm (51 mm);

No. 237634 Ø 19.75 – 25.1 mm (72 mm), No. 237636 Ø 24.75 - 30.1 mm (82 mm).

1 insert toolholder for the bridge: No. 237564 06

1 insert: No. 260052 size CU7010 (CCMT 060204)

1 digital display unit: No. 237601

Spare part:

Insert screw No. 219830.

Recommendation:

Best with indexable inserts No. 237695 and No. 237696.

Through-coolant: yes

Technical description

Connection	HSK63
Power supply	Battery-powered
Article no of the battery / rechargeable battery fitted	081557 LR3
Battery type	LR3
Number of batteries contained	1
Through-coolant	yes
Type of product	Boring tool

Accessories

Fine boring head Ø 9.75 – 88.1 mm Connection HSK63	237568 HSK63
Boring bar	237632
Boring bar	237630
Boring bar	237634
Boring bar	237636
CC.T 060204 Grade CU7010	260052 CU7010
Insert toolholder for bridges	237565