

Garant
**Digital precision boring set with fine boring head \varnothing 9.75 – 30.1 mm,
Connection: SK40**

Order data

Order number	237566 SK40
GTIN	4045197816689
Item class	29W

Description
Version:

With **digital fine boring head** No. 237568, **digital display unit** No. 237601, boring bars and accessories in a case.

Adjustment accuracy 0.01 mm per graduation / with vernier 0.002 mm on the \varnothing .

With additional precise reading facility to 0.001 mm in \varnothing .

\varnothing adjustment with minimum backlash thanks to direct measuring system.

For \varnothing 9.75 – 30.1 mm

Application:

For boring bars with shank \varnothing 16 mm and precision boring bridges. With ISO indexable inserts **type CC..0602...**

Supplied with:

1 fine boring head: No. 237568 SK40

1 each boring bar (max. boring length): No. 237630 \varnothing 9.75 – 15.1 mm (30 mm), No. 237632 \varnothing 14.75 - 20.1 mm (51 mm);

No. 237634 \varnothing 19.75 – 25.1 mm (72 mm), No. 237636 \varnothing 24.75 - 30.1 mm (82 mm).

1 insert toolholder for the bridge: No. 237564 06

1 insert: No. 260052 size CU7010 (CCMT 060204)

1 digital display unit: No. 237601

Spare part:

Insert screw No. 219830.

Recommendation:

Best with indexable inserts No. 237695 and No. 237696.

Through-coolant: yes

Technical description

Connection	SK40
Through-coolant	yes
Type of product	Boring tool

Accessories

Boring bar	237636
Insert toolholder for bridges	237565
Boring bar	237634
CC.T 060204 Grade CU7010	260052 CU7010
Boring bar	237630
Fine boring head Ø 9.75 – 88.1 mm Connection SK40	237568 SK40
Boring bar	237632