

Garant
Precision boring set \varnothing 9.75 – 88.1 mm, Connection: SK40

Order data

Order number	237586 SK40
GTIN	4045197608413
Item class	29W

Description
Version:

With fine boring head No. 237591, boring bars and accessories in a case. **Adjustment accuracy 0.01 mm per graduation / with vernier 0.002 mm on the \varnothing .**

\varnothing adjustment with minimum backlash.

For \varnothing 9.75 – 88.1 mm

Application:

For boring bars with shank \varnothing 16 mm and precision boring bridges. With ISO indexable inserts **type CC..0602...**

Supplied with:

1 spindle nose: No. 237591 SK40

1 each boring bar (max. boring length): No. 237630 \varnothing 9.75 – 15.1 mm (30 mm), No. 237632 \varnothing 14.75 - 20.1 mm (51 mm);

No. 237634 \varnothing 19.75 – 25.1 mm (72 mm), No. 237636 \varnothing 24.75 - 30.1 mm (82 mm).

1 each boring bar (max. boring length): No. 237640 \varnothing 29.75 – 48.1 mm (85 mm), No. 237642 \varnothing 47.75 – 88.1 mm (85 mm).

1 insert toolholder for the bridge: No. 237564 06

1 insert: No. 260052 size CU7010 (CCMT 060204)

Spare part:

Insert screw No. 219830.

Recommendation:

Best with indexable inserts No. 237695 and No. 237696.
Through-coolant: yes

Technical description

Connection	SK40
Through-coolant	yes
Type of product	Boring tool

Accessories

Boring bar	237632
Adjustable boring bar	237640
Boring bar	237634
Boring bar	237636
Adjustable boring bar	237642
Fine boring head Ø 9.75 – 88.1 mm Connection SK40	237591 SK40
Insert toolholder for bridges	237565
CC.T 060204 Grade CU7010	260052 CU7010
Boring bar	237630