


KOMET® micro-adjustable drilling head B301, Ø Dmin: 178 mm

Order data

Order number	238301 178
GTIN	4047109005792
Item class	24B

Description
Version:

With ABS® connection B301 and accepts M302 precision turning cartridge.

The smallest adjustment is 0.002 mm on the Ø using the vernier. Central coolant supply to the cutting edge.

Application:

For bores from Ø 29.5 to 199 mm.

For high precision setting, turning cartridge can be adjusted after clamping.

Note:

Please order the suitable precision cartridge No. 238310 (M302) and indexable inserts (see group 26) separately.

Through-coolant: yes

Spindle range: 178 - 199 mm

Overhang L₁: 90 mm

ABS® shank Ø D_s: 100

Application: 238310 70

Insert screw set: 249900 SW10/30

Technical description

Application	238310 70
Spindle range	178 - 199 mm
Minimum Ø D _{min}	178

ABS® shank Ø D _s	100
Overhang L ₁	90 mm
Insert screw set	249900 SW10/30
Shank	ABS
Use for drilling	Cross-drilling
Use for drilling	oblique exit
Use for drilling	oblique spot drilling
Through-coolant	yes
Type of product	Boring tool

Accessories

Set of insert screws DIN 913 10-piece Drive SW10/30	249900 SW10/30
KOMET® precision cartridge M302 Type 70	238310 70