


**KOMET® micro-adjustable drilling head B301, Ø Dmin: 56 mm**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 238301 56     |
| GTIN         | 4047109005709 |
| Item class   | 24B           |

**Description**
**Version:**

**With ABS® connection B301 and accepts M302 precision turning cartridge.**

The smallest adjustment is 0.002 mm on the Ø using the vernier. Central coolant supply to the cutting edge.

**Application:**

**For bores from Ø 29.5 to 199 mm.**

For high precision setting, turning cartridge can be adjusted after clamping.

**Note:**

Please order the suitable precision cartridge No. 238310 (M302) and indexable inserts (see group 26) separately.

Through-coolant: yes

Spindle range: 56 - 66 mm

Overhang L<sub>1</sub>: 60 mm

ABS® shank Ø D<sub>s</sub>: 40

Application: 238310 30

Insert screw set: 249900 SW5

**Technical description**

|                             |            |
|-----------------------------|------------|
| Spindle range               | 56 - 66 mm |
| ABS® shank Ø D <sub>s</sub> | 40         |
| Application                 | 238310 30  |

|                                |                       |
|--------------------------------|-----------------------|
| Minimum $\varnothing D_{\min}$ | 56                    |
| Overhang $L_1$                 | 60 mm                 |
| Insert screw set               | 249900 SW5            |
| Shank                          | ABS                   |
| Use for drilling               | Cross-drilling        |
| Use for drilling               | oblique exit          |
| Use for drilling               | oblique spot drilling |
| Through-coolant                | yes                   |
| Type of product                | Boring tool           |

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## Accessories

|   |            |
|---|------------|
| KOMET® precision cartridge M302 Type 30         | 238310 30  |
| Set of insert screws DIN 913 10-piece Drive SW5 | 249900 SW5 |