


KOMET® micro-adjustable drilling head B301, Ø Dmin: 58 mm

Order data

Order number	238301 58
GTIN	4047109005716
Item class	24B

Description
Version:

With ABS® connection B301 and accepts M302 precision turning cartridge.

The smallest adjustment is 0.002 mm on the Ø using the vernier. Central coolant supply to the cutting edge.

Application:

For bores from Ø 29.5 to 199 mm.

For high precision setting, turning cartridge can be adjusted after clamping.

Note:

Please order the suitable precision cartridge No. 238310 (M302) and indexable inserts (see group 26) separately.

Through-coolant: yes

Spindle range: 58 - 71 mm

Overhang L₁: 70 mm

ABS® shank Ø D_s: 50

Application: 238310 40

Insert screw set: 249900 SW6

Technical description

Application	238310 40
Spindle range	58 - 71 mm
Minimum Ø D _{min}	58

ABS® shank Ø D _s	50
Overhang L ₁	70 mm
Insert screw set	249900 SW6
Shank	ABS
Use for drilling	Cross-drilling
Use for drilling	oblique exit
Use for drilling	oblique spot drilling
Through-coolant	yes
Type of product	Boring tool

Accessories

Set of insert screws DIN 913 10-piece Drive SW6	249900 SW6
KOMET® precision cartridge M302 Type 40	238310 40