


KOMET® M03Speed micro-adjustable drilling head, Ø Dmin: 38 mm

Order data

Order number	238370 38
GTIN	4047109081581
Item class	24I

Description
Version:

- **Dynamic balance in the slide for highest speeds.**
- **Modular system structure.**
- **Fine adjustment without additional clamping.**
- **With ABS® connection for highest changeover accuracy.**
- **Quick rough adjustment by adjusting the lathe tool.**
- **Internal coolant supply directed to the cutting edge.**
- **Smallest adjustment steps in the µm range, within a fine adjustment range of 0.25 - 0.6 mm on the Ø, depending on the turning range.**
- **Fine adjustment steps of 0.002 mm per graduation in Ø.**
- **High resolution ensures problem-free adjustment / readability without a vernier.**

Application:

In combination with replaceable bridge No. 238372.

Note:

Additional insert holders, e.g. for reverse machining and with other angles = 15°, 30°, 45° etc. available on short lead times.

Please order change-over adapters, cartridges, and indexable inserts separately.

Through-coolant: yes

Spindle range: 38 - 63 mm

ABS® shank Ø D_s: 32

Cutter circle Ø D2 forwards machining: Ø 3.2 mm

Fine adjustment in Ø: 0.4 mm

maximum speed: 31000 rpm

Blade carrier: 238374 38-50

Technical description

Cutter circle Ø D2 forwards machining	Ø 3.2 mm
Blade carrier	238374 38-50
maximum speed	31000 rpm
Fine adjustment in Ø	0.4 mm
Minimum Ø D _{min}	38
ABS® shank Ø D _s	32
Spindle range	38 - 63 mm
Change-over adapter	238372 38; 50
Shank	ABS
Use for drilling	Cross-drilling
Use for drilling	convex
Use for drilling	oblique exit
Through-coolant	yes
Type of product	Boring tool

Accessories

KOMET® cartridge 90° for M03Speed Forwards suitable for M03 Size 38-50	238374 38-50
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