


**KOMET® UniTurn® copying boring bar, left-hand, L2 = 10 mm, Ø Dmin: 4 mm**

**Order data**

Order number	240111 4
GTIN	4047109071049
Item class	24S

**Description**
**Version:**

Tool material = BK 82.

From size 5 with internal coolant supply; for smaller diameters, the coolant supply takes place through the toolholder.

**Note:**

Further sizes and types on request.

maximum cutting depth  $a_{p,max}$ : 0.3 mm

Radius R: 0.1 mm

f: 1.75 mm

a: 3.7 mm

Shank Ø d: 4 mm

max. groove depth  $t_{max}$ : 0.8 mm

**Technical description**

Shank Ø d	4 mm
max. groove depth $t_{max}$	0.8 mm
f	1.75 mm
a	3.7 mm
Radius R	0.1 mm
for bores from Ø $D_{min}$	4 mm
Suitable toolholder No. 240100	12/4; 16/4
maximum cutting depth $a_{p,max}$	0.3 mm

Feed f in steel < 500 N/mm <sup>2</sup>	0.02 mm/rev.
Usable length	10 mm
Product name attribute	L <sub>2</sub> = 10 mm
Type of product	Cutter insert for turning

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## Accessories

KOMET UniTurn® turning toolholder for stationary use (without boring bar) Shank Ø d / Bore Ø d1 16/4 mm	240100 16/4
KOMET UniTurn® turning toolholder for stationary use (without boring bar) Shank Ø d / Bore Ø d1 12/4 mm	240100 12/4