


**KOMET® UniTurn® copying boring bar, right-hand, L2 = 15 mm, Ø Dmin: 3 mm**

**Order data**

Order number	240114 3
GTIN	4047109071025
Item class	24S

**Description**
**Version:**

Tool material = BK 82.

From size 5 with internal coolant supply; for smaller diameters, the coolant supply takes place through the toolholder.

**Note:**

Further sizes and types on request.

maximum cutting depth  $a_{p,max}$ : 0.2 mm

Radius R: 0.1 mm

f: 1.25 mm

a: 2.7 mm

Shank Ø d: 4 mm

max. groove depth  $t_{max}$ : 0.7 mm

**Technical description**

f	1.25 mm
max. groove depth $t_{max}$	0.7 mm
for bores from Ø $D_{min}$	3 mm
a	2.7 mm
Suitable toolholder No. 240100	12/4; 16/4
Radius R	0.1 mm
Shank Ø d	4 mm
maximum cutting depth $a_{p,max}$	0.2 mm

Feed f in steel < 500 N/mm <sup>2</sup>	0.02 mm/rev.
Usable length	15 mm
Product name attribute	L <sub>2</sub> = 15 mm
Type of product	Cutter insert for turning

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## Accessories

KOMET UniTurn® turning toolholder for stationary use (without boring bar) Shank Ø d / Bore Ø d1 16/4 mm	240100 16/4
KOMET UniTurn® turning toolholder for stationary use (without boring bar) Shank Ø d / Bore Ø d1 12/4 mm	240100 12/4