



KOMET® UniTurn® internal threading bar, right-hand, L2 = 15 mm, Ø Dmin / coarse-pitch thread: 6/M8 mm



Order data

Order number	240200 6/M8
GTIN	4047109072558
Item class	24S

Description

Version:

Tool material = BK 82.

From size 5 with internal coolant supply; for smaller diameters, the coolant supply takes place through the toolholder.

Note:

Further sizes and types on request.

Through-coolant: yes

for pitches up to: 1.25 mm

f: 2.75 mm

a: 5.7 mm

Shank Ø d: 8 mm

s: 0.65 mm

Suitable toolholder No. 240100: 12/8; 16/8

Technical description

Shank Ø d	8 mm
s	0.65 mm
for bores from Ø D _{min}	6 mm
a	5.7 mm
f	2.75 mm
for pitches up to	1.25 mm

Coarse thread	M8
Through-coolant	yes
Suitable toolholder No. 240100	12/8; 16/8
Product name attribute	L ₂ = 15 mm
Type of product	Cutter insert for turning

Accessories

KOMET UniTurn® turning toolholder for stationary use (without boring bar) Shank Ø d / Bore Ø d1 16/8 mm	240100 16/8
KOMET UniTurn® turning toolholder for stationary use (without boring bar) Shank Ø d / Bore Ø d1 12/8 mm	240100 12/8