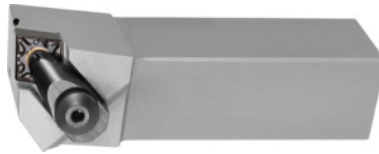


Garant
eco clamping toolholder, short, left-hand, Shank size / insert size: 25/12 mm

Order data

Order number	250005 25/12
GTIN	4045197926968
Item class	21U

Description
Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability.

With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DCLNR/L 2525X12

suitable indexable insert: CN.. 1204..

Functional width L₄: 32 mm

Head length L₁: 34 mm

Overall length L: 104.5 mm

Shim: 259033 2

Technical description

Functional width L ₄	32 mm
Overall length L	104.5 mm
Clamp, screw, spring	259036 8
Head length L ₁	34 mm

Shim screw	259027 2
Shim	259033 2
Insert size	12 mm
suitable indexable insert	CN.. 1204..
Shank size	25 mm
ISO code toolholder	DCLNR/L 2525X12
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 degrees
Type of product	Boring bar