

Garant

eco clamping toolholder, right-hand, Shank / insert size: 25/12 mm



Order data

Order number	250008 25/12
GTIN	4045197808912
Item class	21U

Description

Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and greater process reliability.

With flank face cooling.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: DCLNR/L 2525M12

suitable indexable insert: CN.. 1204..

Functional width L₄: 32 mm

Head length L₁: 34 mm

Overall length L: 150 mm

Shim: 259033 2

Technical description

Clamp, screw, spring	259036 8
Insert size	12 mm
Functional width L ₄	32 mm
Shim	259033 2
Shank size	25 mm

Head length L ₁	34 mm
Shim screw	259027 2
suitable indexable insert	CN.. 1204..
Overall length L	150 mm
ISO code toolholder	DCLNR/L 2525M12
Application type	right-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 degrees
Type of product	Boring bar

Accessories

Shim screw	259612
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX10	674248 TX10
Shim	259224
Clamp unit Type 8	259036 8
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
Shim Type 2	259033 2
Clamp unit	259511
Shim screw Type 2	259027 2