

Garant
eco lever lock toolholder, short, left-hand, Shank / insert size: 25/12 mm


Order data

Order number	250013 25/12
GTIN	4045197649829
Item class	21U

Description

Version:

With internal coolant feed right to the cutting edge. Cooling by means of precision nozzles effectively and efficiently reduces the thermal loading, since the coolant stream is optimally directed between the chip and cutting edge. This results in higher productivity, longer tool life and higher process reliability.

Note:

Coolant transfer only possible in conjunction with GARANT eco system toolholders No. 319001 – 319886 or for shank length < 125 mm plus No. 317900.

Through-coolant: yes

ISO code toolholder: PCLNR/L 2525X12

suitable indexable insert: CN.. 1204..

Functional width L₄: 32 mm

Head length L₁: 34 mm

Overall length L: 105.5 mm

Shim: 259031 11

Technical description

Spring	259046 1
Functional width L ₄	32 mm
ISO code toolholder	PCLNR/L 2525X12
Lever	259015 3
Shim	259031 11

Insert size	12 mm
Cutting point / joint	25×25 mm
Head length L ₁	34 mm
suitable indexable insert	CN.. 1204..
Lever screw	259018 3
Shank size	25 mm
Overall length L	105.5 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	yes
Setting angle κ	95 degrees
Type of product	Boring bar

Accessories

Lever	259004
Shim	259214
Lever screw	259104
Spring	259404
Shim Type 11	259031 11
Lever screw Type 3	259018 3
Spring Type 1	259046 1
Lever Type 3	259015 3