

**Garant**
**QuickTurn clamping toolholder, left-hand, Shank / insert size: 25/12 mm**

**Order data**

Order number	250015 25/12
GTIN	4045197649867
Item class	21U

**Description**
**Version:**

Inserts can be changed without using tools. **Release the stop at the push of a button – change the insert – press the clamp to secure it.**

A simple and convenient way to reduce ancillary times.

**Application:**

Inserts can be changed without using tools. **Release the stop at the push of a button – change the insert – press the clamp to secure it.**

A simple and convenient way to reduce ancillary times.

Through-coolant: no

ISO code toolholder: DCLNR/L 2525M12

suitable indexable insert: CN.. 1204..

Functional width  $L_4$ : 32 mm

Head length  $L_1$ : 32 mm

Overall length L: 150 mm

Shim: 259031 3

**Technical description**

ISO code toolholder	DCLNR/L 2525M12
Shank size	25 mm
Shim screw	259025 4
Shim	259031 3
Insert size	12 mm

Functional width L <sub>4</sub>	32 mm
suitable indexable insert	CN.. 1204..
Clamp	259038 7
Cutting point / joint	25×25 mm
Head length L <sub>1</sub>	32 mm
Overall length L	150 mm
Application type	left-hand
Standard	DIN ISO 5610
Through-coolant	no
Setting angle κ	95 degrees
Type of product	Boring bar

## Accessories

Clamping claw	259531
Shim	259201
Shim screw	259171
Clamping claw	259351
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Shim screw Type 4	259025 4
Clamping claw Type 11	259038 11
Clamping claw Type 7	259038 7
Shim Type 3	259031 3